



INPRO/SEAL[®]

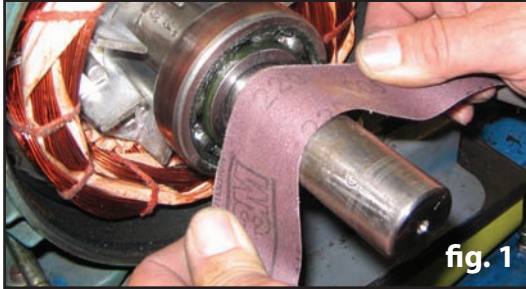
A DOVER COMPANY

II-012

FORM# 4.5.005
REV:ORG

INSTALLATION INSTRUCTIONS

Current Diverter Ring (CDR)[™] Press In Design



1- The end cover and shaft area where "grounding elements" contact has to be clean for maximum electrical conductivity. [fig. 1]

2- Press the CDR[™] into the end cover with an arbor press. [fig. 2, fig. 3]

3- The CDR[™] "grounding elements" should not run on a keyway.

4- Slide the end cover over the shaft and bolt it back to the housing. [fig. 4]

5- After the ring is installed, check for continuity between the ring face and shaft using a multimeter. CDR[™] is not a ground fault device so make sure the motor is grounded.

